

2024

20<sup>TH</sup> EDITION

HIGHLIGHTS

# SUSTAINABILITY REPORT



## THE GROUP

Foundation year  
**1953**

PEOPLE EMPLOYED  
**1.700+**



PAPER MACHINES  
**12**



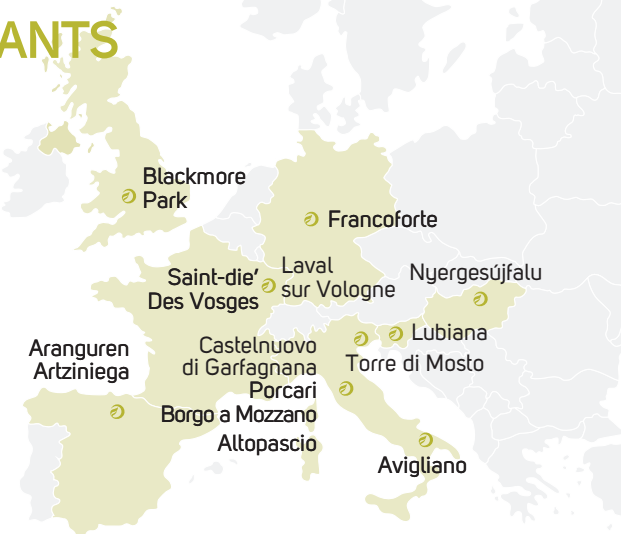
PRODUCTION FACILITIES  
**10**



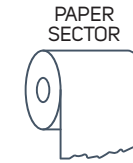
LOGISTIC CENTRES  
**2**



## PLANTS



## PRODUCTION CAPACITY



PAPER SECTOR  
ABOUT  
**400,000**  
Tonnes/Year



SKIN CARE SECTOR  
**12 mln**  
Litres/Year

## BUSINESS AREAS, BRANDS, PAPERS, MARKET POSITION



**AWAY FROM HOME**

**LUCART**  
PROFESSIONAL

**FATO** **Velo**



**Europe's SECOND LARGEST** player in terms of volume of tissue products



**Italian Market LEADER**



**CONSUMER**

**Tenderly**

**Grazie**  
EcoNatural

**Tutto**

**Smile**



**LEADER in Italy** for ecological tissue paper



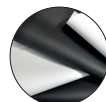
**Tenderly and Tutto** among the top brands in Italy



**BtoB**



Tissue paper



MG paper



Airlaid paper



**LEADER at European level** in the sector of low grammage MG papers and partner of the leading European converting industries of tissue and airlaid papers

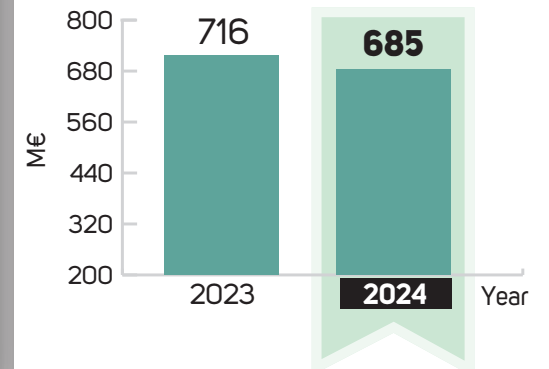
**COUNTRIES SUPPLIED**



**70+**

## TURNOVER

€ **685** M€



# Value chain and sustainable development goals

## EDUCATION AND RESEARCH

We take the culture of sustainability into schools, because we believe that the development of a sustainable society can only be accomplished if businesses and citizens collaborate actively. Our products must inspire consumers to adopt a conscious, sustainable lifestyle. We support universities and scientific research.



## PARTNERSHIP

We encourage genuine partnerships with our suppliers, customers and associations. A continuous and long-lasting partnership is essential to develop new innovative and sustainable solutions.

We are partner of:

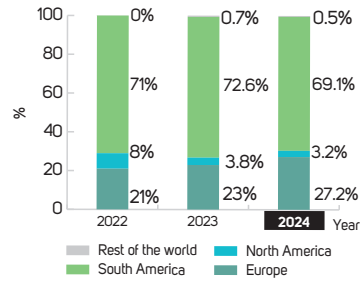


## Our goal is to create value for all our stakeholders

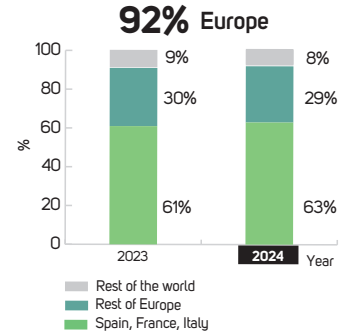
## SUSTAINABLE RAW MATERIALS

We carefully select the raw materials, and only use recovered fibres and cellulose from supply chains managed according to recognised sustainability criteria. **PEFC** **FSC®**

### AREAS OF ORIGIN OF VIRGIN CELLULOSE



### AREAS OF ORIGIN OF PAPER FOR RECYCLING



## SUSTAINABLE MOBILITY

We foster sustainable mobility solutions, such as rail transport of both raw materials and finished products whenever possible.

**-420 tCO<sub>2</sub>e**  
avoided emissions in 2024

In 2024, all trips to and from the Altopascio hub were carried out by BIO-LNG vehicles. These trips avoided the release of **-137.5 tCO<sub>2</sub>e**



## SUSTAINABLE PRODUCTION

We reduce waste to the minimum and reuse production waste with cutting-edge solutions.

We follow the procedures set out in our management systems to ensure the quality, safety and suitability for use of our products for customers and end-users.

We encourage the use of sustainable packaging by using recycled and recyclable or compostable materials.

**90.2%**  
Waste recovery

- EU ECOLABEL
- DER BLAUE ENGEL
- OK COMPOST
- PEFC FSC® CHSA
- CRADLE TO CRADLE™
- REMADE IN ITALY®



## INTEGRATED MANAGEMENT SYSTEMS

We guarantee quality, hygiene, respect for the environment and the safety of workers by implementing a culture of continuous improvement and adopting integrated management systems.

- ISO 9001
- ISO 22716
- ISO 14001
- EMAS
- IFS HPC
- ISO 50001
- ISO 45001



## SELF-PRODUCTION OF ENERGY AND HEAT

We self-produce most of the energy used in the production process with highly efficient methane gas cogeneration turbines and by preferring alternative energy sources.

**-2,679 tCO<sub>2</sub>e**

Emissions avoided in 2024 through the photovoltaic plants in Avigliano and Borgo a Mozzano.



# Results and improvement goals

